

WHAT IS CLAIMED IS

1. A molded gear made with a plurality of teeth formed around an outer periphery thereof by cooling and solidifying a molten material in a mold, comprising

a plurality of holes defined circumferentially in a portion radially inner than said teeth to extend through said radially inner portion from a surface to a back, and

blades formed at side edges of said holes.

2. A molded gear made with a plurality of teeth formed around an outer periphery of a rim by cooling and solidifying a molten material in a mold, comprising

a plurality of blades formed at distances circumferentially on an inner peripheral surface of the rim, and

a radially inner portion formed on the side of inner peripheries of said blades to support said rim through said blades.